

OK Autrod NiCrMo-3

Ni-based solid wire for SAW welding. Corrosion and heat resistant. For welding of high alloyed steels, heat resistant steels, corrosion resistant steels, 9% Ni-steels and similar steels with high toughness at low temperatures. OK Autrod NiCrMo-3 can be combined with OK Flux 10.90, OK Flux 10.93, OK Flux 10.16 or OK Flux 10.17.

Specifications	
Classifications	SFA/AWS A5.14 : ERNiCrMo-3 EN ISO 18274 : S Ni 6625 (NiCr22Mo9Nb)
Approvals	VdTÜV : 12101

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	NiCrMo-3
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Typical Wire Composition %							
C	Mn	Si	Ni	Cr	Mo	Fe	Nb+Ta
0.02	0.04	0.06	Bal	22.7	8.6	0.3	3.5