

OK Autrod 2209

A duplex austenitic-ferritic stainless welding strip designed for submerged arc cladding. It is used with OK Flux 10.05 to produce a 2209 duplex stainless steel type of weld deposit.

Specifications	
Classifications	EN ISO 14343-A : S 22 9 3 N L SFA/AWS A5.9 : ER2209
Approvals	CE : EN 13479 UKCA : EN 13479 VdTÜV : 12101

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic-ferritic (22.5%Cr - 8%Ni - 3%Mo - Low C)
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Typical Wire Composition %									
C	Mn	Si	S	P	Ni	Cr	Mo	Cu	N
0.01	1.5	0.5	0.002	0.015	8.5	22.7	3.2	0.1	0.17

Typical Wire Composition %	
PRE	FN WRC-92
35	55