

OK Autrod 13.35

Cr-, Mo-alloyed, non copper-coated wire for Submerged Arc Welding. Mainly for creep resistant steels (9% Cr, 1% Mo V Nb).

Specifications

Classifications	SFA/AWS A5.23 : EB91
	EN ISO 24598-A : S S CrMo91
Approvals	VdTÜV : 12104

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	V	N	Nb
0.10	0.52	0.22	0.67	8.82	0.92	0.20	0.05	0.07