

OK Autrod 13.33

Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Mainly for creep resistant steels (5% Cr, 0,5% Mo).

Specifications	
Classifications	SFA/AWS A5.23 : EB6 EN ISO 24598-A : S S CrMo5
Approvals	VdTÜV : 12104

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Low alloyed (6 % Cr, 0.5 % Mo)
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Typical Wire Composition %				
C	Mn	Si	Cr	Mo
0.09	0.51	0.42	5.73	0.53